

Title: GOLF CLUB HEAD HAVING A BI-POLYMER FACE INSERT AND METHOD OF MAKING SAME

Serial No. 10/764,024

Amendment

IN THE DRAWING:

Please amend FIG. 8 as shown in the attached redlined drawing and replacement sheet and please enter new FIG. 9 into the application.

IN THE SPECIFICATION:

Please amend the paragraph beginning at page 2, line 1 to read as follows:

BRIEF DESCRIPTION OF THE DRAWING

The present invention will be better understood from a reading of the following detailed description, taken in conjunction with the accompanying drawing figures in which like references designate like elements, and in which:

FIG. 1 is an exploded front perspective view of a golf club head incorporating features of the present invention;

FIG. 2 is an exploded rear perspective view of the golf club head shown in FIG. 1;

FIG. 3 is a front elevational view of the golf club head shown in FIG. 1;

FIG. 4 is an enlarged front view of the face insert shown in FIG. 1;

FIG. 5 is an enlarged back view of the face insert shown in FIG. 1;

FIG. 6 is an enlarged end view of the face insert shown in FIG. 1;

FIG. 7 is a **cross** sectional view taken along lines 7-7 of FIG. 3; ~~{and}~~

FIG. 8 is an enlarged **cross sectional** view of a portion of the golf club head shown in FIG. 7; **and**

FIG. 9 is a cross sectional view of an alternative embodiment of the golf club head shown in FIG. 7.

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Please amend the paragraph beginning at page 4, line 1 to read as follows:

Back cavity insert 44 may be cured in place within second cavity 38 or may be separately molded and attached by conventional means (e.g., adhesive) within second cavity 38. If back cavity insert 44 is cured in place, side surface 42 may be undercut or tapered inward so as to create a mechanical lock between back cavity insert 44 and face insert 30. Face insert 30 is thereafter attached to body 10 by adhesive means such as double sided tape 50, preferably a Double Coated Acrylic Foam or adhesive transfer film manufactured by 3M company, that is disposed between back cavity insert 44 and bottom wall 26 of first cavity 24. In the illustrative embodiment **as shown most clearly in FIG 8**, double sided adhesive tape 50 is applied to exposed surface 52 of back cavity insert 44 before face insert 30 is installed in body 12. Double sided adhesive tape 50 is approximately 0.015 inch thick and is cut to a size and shape that matches exposed surface 52 of back cavity insert 44. A press is then used to install face insert 30 within first cavity 24. Finally the gap 54 between the forward portion 36A of lateral surface 36 and side wall 28 is filled with paint 56. Paint 56 is preferably a color that contrasts with the body 12 and the face insert 30 to provide a visual outline of the face insert 30. In an alternative embodiment **as shown in FIG. 9**, double sided adhesive tape 50 is cut to a size and shape that instead matches back surface 34 of face insert 30 allowing back cavity insert 44 to rest directly against bottom wall 26 of first cavity 24.